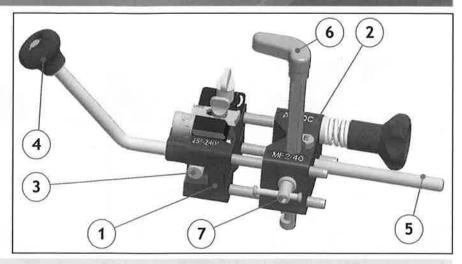


# MF2/40 - MF2/60 Instructions for use

- Wear gloves.
- Before starting the cable preparation Clean the cable, straighten out the cable and check that its extremity is straight and clean.



### 1- setting of the handles

- Set the cranked handle (3) and the straight handle (4) on the fixed part (1).
- To turn the handle (4) to bolt it.
- To set the right handle (5) on the mobile part (2).

### 2- Adjustable thrust setting

Set the adjustable thrust (6) on the mobile part (2) and then lock it with the locked screw (7).

## 3- Marking on the cable for the length sheath to be denude

Make a guide mark with a pen on the outer sheath to the stripping cote increased:
50 mm for the MF2/40
52 mm for the MF2/60.

(Which is corresponding to the width of the tool). (Plan 2, page 2)

The tools must be used when the cable is out of tension by skilled workers who are competent in cable preparation and know about electrical phenomenons.

Wearing anti-cut gloves is obligatory.

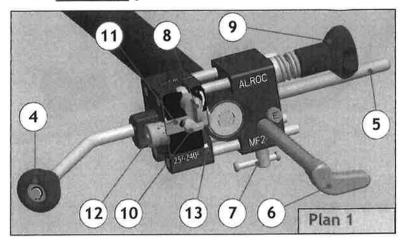
Clean the tools after each utilization.

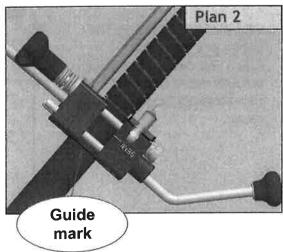


# MF2/40 - MF2/60 Instructions for use

#### 4- Sheath removal

Do not use grease on the cable to perform the outer sheath cutting.





- Turn thoroughly the advanced button (8) in the way '+'.(Plan 1)
- Position the tool on the cable and <u>sufficiently</u> press the button (9) to permit the tool to move easily around the cable. (Plan 1)
- Loosen the screw (7) and position the thrust (6) to 180° to avoid that the thrust leans through the cable by outgoing it to maximal length, then tighten the screw (7).(Plan 1)
- Loosen the screw (10), preset and adjust the blade penetration (11) with the advanced blade button (12) following the thickness of the sheath by placing the heel of the blade at the nearest of the outer semi-conductor without touching it. (Plan 1)
- Turn twice the tool in the direction of the arrow (13) and check the setting of the blade (11), adjust if necessary and then tighten the screw (10).(Plan 1)
  - Strip the sheath until the front face of the tool come to the guide mark (Plan 2)
  - Thoroughly turn the advanced button (8) in the way ' '.
- Slowly turn the tool with <u>the 2 handles</u> (4) and (5), to realize the straight cutting of the sheath
  - Sufficiently unscrew the button (9) to pull out the tool without damage the blade

The tools must be used when the cable is out of tension by skilled workers who are competent in cable preparation and know about electrical phenomenons.

Wearing anti-cut gloves is obligatory.

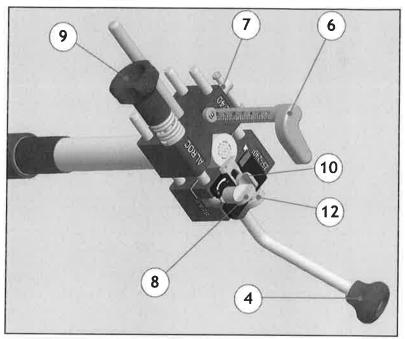
Clean the tools after each utilization.

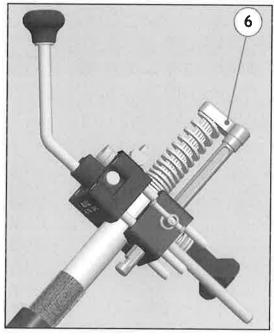


# MF2/40 - MF2/60 Instructions for use

#### 5- Insulation removal

<u>Do not use</u> grease on the cable to perform the insulation cutting.





- Loosen the screw (7), place the thrust (6) in its channel and indicate the stripping cote to be realized (See technical sheet of cable preparation cable) and then tighten the screw (7).
  - Thoroughly turn the advanced button (8) in the way ' + '.
  - Position the tool on the cable and tighten slowly the button (9).
- Loosen the screw (10), preset and adjust the blade penetration with the advanced blade button (12) following the thickness of the insulation (10).
- Turn twice the tool in the direction of the arrow and check the setting of the blade, adjust if necessary and then tighten the screw (10).
  - To set the chip thickness with the button (8).
- Strip the insulation with the handle (4), until the thrust (6) comes in contact on the core of the cable.
  - Unscrew the button (9) and pull out the tool.



- The tools must be used when the cable is out of tension by skilled workers who are competent in cable preparation and know about electrical phenomenons.
- Wearing anti-cut gloves is obligatory.
- Clean the tools after each utilization.

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